



AITiNX Coated

Double Margin, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix (A) (.2210-.3228)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiNX Coated Part #
#2	.2210	1.732	1.378	3.230	1/4	RDX5239
5.70MM	.2244	44	35	82	6.0	RDX5240
5.80MM	.2283	44	35	82	6.0	RDX5241
5.90MM	.2323	44	35	82	6.0	RDX5242
15/64	.2344	1.732	1.378	3.230	1/4	RDX5243
6.00MM	.2362	44	35	82	6.0	RDX5244
6.10MM	.2402	53	43	91	8.0	RDX5245
C	.2420	2.087	1.693	3.580	1/4	RDX5246
6.20MM	.2441	53	43	91	8.0	RDX5247
D	.2460	2.087	1.693	3.580	1/4	RDX5248
6.30MM	.2480	53	43	91	8.0	RDX5249
1/4	.2500	2.087	1.693	3.580	1/4	RDX5250
6.40MM	.2520	53	43	91	8.0	RDX5251
6.50MM	.2559	53	43	91	8.0	RDX5252
F	.2570	2.087	1.693	3.580	5/16	RDX5253
6.60MM	.2598	53	43	91	8.0	RDX5254
G	.2610	2.087	1.693	3.580	5/16	RDX5255
6.70MM	.2638	53	43	91	8.0	RDX5256
17/64	.2656	2.087	1.693	3.580	5/16	RDX5257
6.80MM	.2677	53	43	91	8.0	RDX5258
6.90MM	.2717	53	43	91	8.0	RDX5259
7.00MM	.2756	53	43	91	8.0	RDX5260
7.10MM	.2795	53	43	91	8.0	RDX5261
9/32	.2812	2.087	1.693	3.580	5/16	RDX5262
7.20MM	.2835	53	43	91	8.0	RDX5263
7.30MM	.2874	53	43	91	8.0	RDX5264
7.40MM	.2913	53	43	91	8.0	RDX5265
7.50MM	.2953	53	43	91	8.0	RDX5266
19/64	.2969	2.087	1.693	3.580	5/16	RDX5267
7.60MM	.2992	53	43	91	8.0	RDX5268
7.70MM	.3031	53	43	91	8.0	RDX5269
7.80MM	.3071	53	43	91	8.0	RDX5270
7.90MM	.3110	53	43	91	8.0	RDX5271
5/16	.3125	2.087	1.693	3.580	5/16	RDX5272
8.00MM	.3150	53	43	91	8.0	RDX5273
8.10MM	.3189	61	49	103	10.0	RDX5274
8.20MM	.3228	61	49	103	10.0	RDX5275



For detailed tolerance information, see [page 329](#).



[Speeds & Feeds page 330](#).